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1 Product Introduction

1.1 product description

RayBox is developed by Shanghai Friendess Electronic Technology Co.,Ltd independently, which is the intelligent hardware serving the laser industry on internet platform. It is committed to helping improving sheet metal factory processing efficiency, providing users immediate value. RayBox could connect to CypCut,CypNest,TubePro,TubesT,HypCut and MES seamlessly, giving automatic transfer and storage management of processing drawings. Raybox has powerful edge computing capabilities and provides real-time machine tool processing statistics for sheet metal factories.



1.2 Features

Automatic transfer of processing drawing files

RayBox realizes the automatic transfer function of processing drawing files in smart factories. It has large file storage and scheduling management functions, which has 1T hard disk space, providing reading and writing processing drawings service for CypCut, HpyCut, TubePro. The layout on CypNest and TubesT can be saved in RayBox. Cutting software can obtain processing tasks and processing files from RayBox. RayBox provides a two-dimensional code identification function for each processing file. The cutting software scans the two-dimensional code with a scanning gun to automatically retrieve the processing files from RayBox for processing.

Connect with MES system

RayBox can realize the seamless connection of multiple Laser machine tools and MES system, uniformly receive the processing task instructions and processing drawings of MES, and distribute to different machine tools according to the rules. Real-time feedback of the processing progress during processing, helping the MES system to jointly control and process multiple laser machine tools to achieve a reasonable allocation of processing tasks.

Smart factory visualization screen

RayBox provides multi-dimensional statistical analysis of machine tools, provides machining

statistics, machining daily reports, operation statistics, cutting length and stroke statistics, piercing number statistics, etc. RayBox provides external statistical output interfaces, and also provides smart factory billboard function to feedback machine processing statistics and change the previous manual statistical workload method.



1.3 Application scenario diagram

1.4 Functions

Name		RayBox	Version	V2.1	
Function Item		Function Description			
Basic Function	System setting	Basic information, Network,	IP setting		
	Add lathe	Discover the machine tool ec network and add it to the Ray	• •	ne local area	
Lathe	Lathe list	Display the bound machine t basic information.	ool and its st	atus and	
Management	Basic information	View and modify machine information or delete machine tools.			
	Process log management View the process log and process record, export table				

	Statistics board	View real-time operating data of machine tools
	There is a slight difference in	the use of task management between plane and pipe.
	Scan code to import drawings	On the CypCut, you can automatically download the magic box drawing by scanning the code with the scanner.
Task	Add tasks	Upload the drawing file, specify the quantity, the thickness of the plate, etc., and create it as a task.
Management	Task status	View the current completion of the task.
	Task queue	Three queues are provided by default: Process queue, Completed and Deleted. Adding customized queue is supported.
	Task scheduling	Drag tasks to sort, move tasks to different queues freely.
Automatic Processing	Realize nesting and cutting automation	Requires cutting software, RayBox system, loading and unloading machines to complete.
	Push tasks	Push task number and drawing files to RayBox
	Assign tasks to machine tools	Call the RayBox interface to send tasks to the specified machine tool.
API Management	Obtain machine tool information	Obtain details of machine tool based on IP address.
(MES or other service call)	Unassign task to machine tool	Unassign task to specified machine tool.
	Get machine list	Get a list of machine tools in the local network
	Machine statistics	Obtain various statistical data of the machine tool, such as Number of perforations, Cutting length, etc.
	File (task) completion notification	
Callback address setting	Part completion notification	Configure according to the document to realize the notification service
	Nesting completion notification	

2 Operating conditions

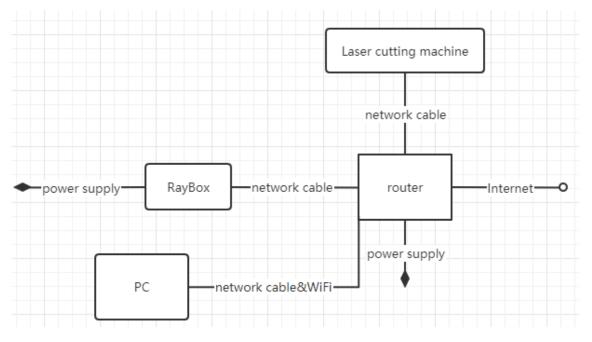
2.1 Hardware conditions

I3-9100 CPU、180W power supply、8G DDR4 RAM、1T hard disk、Two-year warranty;



2.2 Web environment

When using the RayBox, the RayBox can be on the Internet or on the internal LAN, but it must be in the same network as the laser machine tool.



3 Instructions

The RayBox has a power-on self-start function, so it can be turned on when it is plugged in. (Frequent abnormal power failures will cause data loss in the RayBox or damage to the system. Please connect to a stable power supply, otherwise you will be at your own risk)

3.1 Basic function

3.1.1 Find RayBox

The RayBox runs automatically after power on, download RayBoxFinder.exe on PC. Download address: <u>https://www.fscut.com/download/</u>

		名称/点击下载	文件类型	更新日期	大小
/pCut	宠盒	RayboxFinder.exe	应用程序	2020-12-02	1.62M
3CS100		激光魔盒接口文档V1.1	pdf	2020-12-01	872KB
CypOne		回调地址便用文档V1.1	pdf	2020-12-01	212KB
CypNest		措读码V1.0	pdf	2020-12-01	153KB
CypTube		魔盒数据含义对照表V1.0	pdf	2020-12-01	74KB
HypCut		激光智能魔盒产品说明书V2.1	pdf	2020-12-02	1.28M
TubePro					
TubesT					
TubesT-Lite					
CypVision					
CypVision 柏楚远程小助手					
CypVision 柏楚后程小助手 翻译工具 (Translate Tool)					
CypVision 柏葱忘程小助手 翻译工具(Translate Tool) 惯量比和厄环卡词服参数计算工具					
CypVialon 和葱回線小和手 部序工具 (Translate Tool) 使量比和IR环卡同服参数计算工具 数形現象					
CypVIsion 柏志回程小和手 翻手工具 (Translate Tool) 使量比和可乐卡伺服參数计算工具 激光環査 Drivers 販売					
CypVision 柏葱忘程小助手 翻译工具(Translate Tool) 惯量比和厄环卡词服参数计算工具					

Click "搜索" to automatically find the RayBox in the local network, select one and click "配 置" to open the RayBox web page.

发现魔盒	请勿将1	刀割软件与本工具同时运行	
	饶自动搜寻联网状态的魔盒。		操作步骤
第二步: 在列表中选择?	某一魔盒,点击配置即跳转到配置页	面	
₽地址	廣盒名称		
10.1.242.244	raybox		
0.1.247.254	raybox	搜索	
0.1.89.37	raybox		
10.1.246.207			──────── 局域网内的魔盒IP地址
10.1.9.13	raybox		
0.1.40.82	raybox		
10.1.249.154	激光魔盒-文件服务		
	本机理地址		
169	9.254.108.170		
169	9.254.135.142		本机的IP地址
	10.1.90.52		

Web address: 错误!超链接引用无效。 ip:8080/pages (eg: http://10.1.9.13:8080/pages)

3.1.2 Visit the RayBox Website

Open the browser to visit the RayBox address, as shown below:

	Download APP LaserCloud	③中文/6
Login my RayBox		
Name 控软魔盒		
Pwd Enter password		
Log in		
Reset password		

You can switch languages in the upper right corner.

The initial login password is admin, and you will be prompted to change the password after the first login.

Tip: If you forget the password, please choose reset, enter the UUID on the body of the RayBox to reset the password or contact our marketing staff.

Edit defaul	t password	×
6	Initial password is 'admin'	MAC address
	Please go [system setting] to change your passwor d for your information safety	00:07:32:36:F0:49
	Cancel Go edit	B4:2E:99:0F:0B:99
CypCut-6.3.91	0.0 10.1.89.36	1C:1B:0D:CF:A0:B0
-	10.1.90.181	B4:2E:99:75:9C:E9

3.1.3 View basic information

RayBox			⑦ Help 🔇	③ 中文 / EN	[+ Quit
Lathe	Setting / Basic Info				
 Lathe Task Setting 	 Setting / Basic Info Ray8ox setting Basic Info Network IP setting API address API management Callback setting 	Basic info			-
	Edit and reset Password edit Power restart RayBox reset				

3.2 Machine tools management

3.2.1 Add machine tools

RayBox will automatically scan the machines in the local network, but manual binding is required for the first use.

RayBox					Choose a lathe > ② Fill lathe name	×
🖶 Lathe	Ξ Lathe / La	athe list			Lathe to be bound	computer name or IP of L
■ Task ~ ● Setting					DESKTOP-P25JUJS System: - IP: 10.1.253.83 MAC: E0:18:7D:2E:CA:66	0
	S/N	Name	Software	IP address	DESKTOP-US3IQHB	
	1	Machine		10.1.0.137	System: - IP: 10.1.89.71 MAC: 1C:18:0D:C0:4C:A0	
	2	xxh		10.1.133.197	DESKTOP-UHK2CVK System: - IP: 10.1.40.81 MAC: B4:2E:99:0F:21:F3	
	3	WW	CypCut-6.3.910.0	10.1.89.36	appent, - in to record more precision and a	
	4	形体型de电站		10.1.90.181	DESKTOP-B62HE4P System: - IP: 10.1.89.127 MAC: 1C:69:7A:3E:7D:73	
					BC-CSB-LONGHP System: - IP: 10:1.89.75 MAC: 1C:69:7A:3E:8A:0E	
					DESKTOP-5HV0J5S System: - IP: 10.1.89.122 MAC: F4:4D:30:9A:85:A2	
					FYTRFYTRTYR3213 System: - IP: 10.1.90.253 MAC: 00:18:7D:8A:55:3D	
					DESKTOP-QKVL8HA System: - IP: 10.1.248.113 MAC: 1C:69:7A:36:83:AD	
					win10net-12233 System: - IP: 10.1.243.127 MAC: 00:18:7D:86:5A:C8	
					Ι ΔΟΤΟΟ-CHETENIGA	Cancel Next step

The machine tool can be judged according to the IP address or computer name, and the IP address of the machine can be checked by running the RayBox Finder.exe on the machine tool.

本机IP地址	
10. 1. 133. 197	

3.2.2 Lathe List

The Lathe list displays the machine tools running the CypCut, TubePro or HypCut system in the local network and displays their basic status information.

RayBox					1 Choose a lathe > (2) Fill lathe name	×
🛡 Lathe	Ξ Lathe / La	athe list			Lathe to be bound	computer name or IP of L
 ■ Task ~ ● Setting 					DESKTOP-P25JUJS System: - IP: 10.1.253.83 MAC: E0:18:7D:2E:CA:66	0
	S/N	Name	Software	IP address	DESKTOP-US3IQHB	
	1	Machine		10.1.0.137	System: - IP: 10.1.89.71 MAC: 1C:18:0D:C0:4C:A0	
	2	avh		10.1.133.197	DESKTOP-UHK2CVK System: - IP: 10.1.40.81 MAC: B4:2E:99:0F:21:F3	
	3	WX	CypCut-6.3.910.0	10.1.89.36	appent, in to the matched attact	
	4	形线型de电路		10.1.90.181	DESKTOP-862HE4P System: - IP: 10.1.89.127 MAC: 1C:69:7A:3E:7D:73	
					BC-CSB-LONGHP System: - IP: 10.1.89.75 MAC: 1C:69:7A:3E:8A:0E	
					DESKTOP-5HV0J5S System: - IP: 10.1.89.122 MAC: F4:4D:30:9A:85:A2	
					FYTRFYTRTYR3213 System: - IP: 10.1.90.253 MAC: 00:18:7D:8A:55:3D	
					DESKTOP-QKVL8HA System: - IP: 10.1.248.113 MAC: 1C:69:7A:36:83:AD	
					win10net-12233 System: - IP: 10.1.243.127 MAC: 00:18:7D:86:5A:C8	
					Ι ΔΟΤΟΟ- CHETENIG Δ	Cancel Next step

3.2.3 Lathe information

Basic information display of machine tools.

			ine detail	\Xi Lathe / Basic info / Mac
View	Process record	running or with unusual status Statistics board 🔀	Software of this lathe no	Basic info
	2020-11-07 19:33:16		邢伟军de电脑 👱	
- m	文件底图 T-001		Camera: <u>Unsetting</u>	
	1901		Software: -	-
	0 2020-11-07 19:27:12		IP address: 10.1.90.181	
	文件底图 T-001		MAC address: B4:2E:99:75:9C:E9	Delete lathe Change bind
	0 2020-11-07 19:26:39		Bind status: Undiscovered 📀	
	文件底图 T-001	View more		Process log
	0 2020-11-07 19:26:06	Log upload time	Log size	Log name
1 da	文件底图	2020-11-07 19:54:14	1.30	± 202011071954.rtf
	T-001	2020-11-07 19:53:14	1.51	★ 202011071953.rtf
	2020-11-07 19:25:33	2020-11-07 19:33:06	1.41	★ 202011071933.rtf
- m	X1+1001	2020-11-07 19:31:50	1.36	★ 202011071931.rtf
	0 2020-11-07 19:25:01	2020-11-07 19:30:50	1.78	★ 202011071930.rtf
 	文件底图	2020-11-07 19:29:50	2.24	
	0 2020-11-07 19:25:01	2020-11-07 19:31:50 2020-11-07 19:30:50	1.36	★ 202011071931.rtf★ 202011071930.rtf

3.2.4 Process record

View the historical process records of the machine tool.

ing	Process record				
	2020-11-01 To 2021-02-03 S/N Record name	File source	Process times	Recent finish time	Thumbnail
	1	test-2-1	1	2020-11-26 17:58:27	8
	2	test-1-1	1	2020-11-06 09:52:08	
	3	2222-1	1	2020-11-04 18:43:26	
	4	1-2-1	1	2020-11-04 18:39:57	
	5	1-1-1	1	2020-11-04 18:30:14	

3.2.5 Process log

View or delete the process log of the machine tool.

DavBay	1	e		0.00 0.000 0.00 0.00
layBox				⑦Help 弐中文/EN [→C
athe	Lathe / Basic info / Machine log			
ask ~	Process log			
etting	2020-10-01 To 2021-02-03			
	S/N Log name	Log size	Log upload time	Actions
	1 202011071954.rtf	1.30	2020-11-07 19:54:14	View Download Delete
	2 202011071953.rtf	1.51	2020-11-07 19:53:14	View Download Delete
	3 202011071933.rtf	1.41	2020-11-07 19:33:06	View Download Delete
	4 202011071931.rtf	1.36	2020-11-07 19:31:50	View Download Delete
	5 202011071930.rtf	1.78	2020-11-07 19:30:50	View Download Delete
	6 202011071929.rtf	2.24	2020-11-07 19:29:50	View Download Delete
			Total 6 1	0/page V K 1 V Go to 1

Read the log file directly in the shared folder:

Folder address: <u>\\RayBox</u> IP\log(eg: <u>\\10.1.9.13\log</u>)Find and read log files based on machine IP or machine number.

v ⊙		م ر
修改日期	类型	
2020/9/4 14:55	RTF 格式	
2020/9/7 13:24	RTF 格式	
2020/9/7 13:26	RTF 格式	
2020/9/7 13:28	RTF 格式	
2020/9/7 13:29	RTF 格式	
2020/9/7 13:30	RTF 格式	
2020/9/8 9:45	RTF 格式	
2020/11/6 17:50	RTF 格式	
2020/11/6 17:51	RTF 格式	
2020/11/6 17:52	RTF 格式	
2020/11/6 17:55	RTF 格式	
2020/11/6 17:59	RTF 格式	
2020/11/6 18:08	RTF 格式	
2020/11/11 13:34	RTF 格式	
2020/12/15 14:16	RTF 格式	
2020/12/15 14:19	RTF 格式	
2020/12/16 10:20	RTF 格式	
2020/12/16 10:22	RTF 格式	
2020/12/16 10:23	RTF 格式	
2020/12/16 10:24	RTF 格式	
2020/12/16 10:25	RTF 格式	
		> []]
	修改日期 2020/9/4 14:55 2020/9/7 13:24 2020/9/7 13:26 2020/9/7 13:28 2020/9/7 13:29 2020/9/7 13:30 2020/9/8 9:45 2020/11/6 17:51 2020/11/6 17:55 2020/11/6 17:55 2020/11/6 17:55 2020/11/6 17:55 2020/11/6 17:59 2020/11/6 17:59 2020/11/1 13:34 2020/12/15 14:16 2020/12/15 14:19 2020/12/15 14:19 2020/12/16 10:22 2020/12/16 10:23 2020/12/16 10:24	修改日期 类型 2020/9/4 14:55 RTF 格式 2020/9/7 13:24 RTF 格式 2020/9/7 13:26 RTF 格式 2020/9/7 13:28 RTF 格式 2020/9/7 13:29 RTF 格式 2020/9/7 13:29 RTF 格式 2020/9/7 13:30 RTF 格式 2020/9/7 13:30 RTF 格式 2020/9/7 13:30 RTF 格式 2020/9/8 9:45 RTF 格式 2020/11/6 17:50 RTF 格式 2020/11/6 17:51 RTF 格式 2020/11/6 17:55 RTF 格式 2020/11/6 17:55 RTF 格式 2020/11/6 17:59 RTF 格式 2020/11/6 18:08 RTF 格式 2020/12/15 14:16 RTF 格式 2020/12/15 14:19 RTF 格式 2020/12/15 14:19 RTF 格式 2020/12/16 10:22 RTF 格式 2020/12/16 10:23 RTF 格式 2020/12/16 10:23 RTF 格式 2020/12/16 10:24 RTF 格式

3.3 Task management

Task management is divided into two types: plane tasks and pipe tasks. Plane tasks support CypCut and CypNest. pipe tasks support TubePro and TubesT.

3.3.1 Add tasks

Upload Nesting files or parts drawings, enter information such as quantity and material to create processing tasks. By default, all machine tools can see this task, and you can choose to specify online machine tool to process.

The suffix of the file format supported by the plane task are lxd, lxds, dxf, nrp, nrp2, cps and cps2.

The suffix of the file format supported by the pipe task are zx, zzx, yxy, ctd, ctds and jhb.

ompleted	Deleter Add task				×
Ta	ask IE ∗Name	Within 50 words			Rece
	ID	ID	* Quantity	Enter process quantity	Not c
ified	Material	Plate name	Thickness	Plate thickness/mm	
ified	* Load file			Brow	Not c
	* Working lathe	 Unlimited	athe		
				Cancel Confi	m

3.3.2 task list

You can move tasks to any list or create a new task list.

	e					Batch operate	Add ta
S/N Task	name	Task ID	Material size/mm	Load time	Recent finish time	Finish count	Action
≡ 1 ^{re} Worki	ng lathe:Not specified		电镀锌板/0	11-26 17:54:27	Not completed	0/1	Move Del
≘ 2 加工任 Worki	务推送 ng lathe:Not specified		冷轧板/1.5	11-17 16:29:34	Not completed	0/1	Move Del

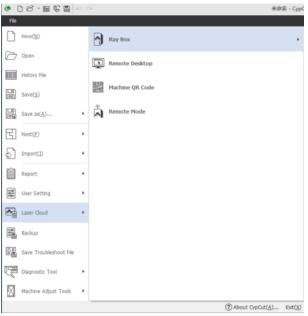
3.3.3 Task status

You can check the processing status of a task at any time, see the processing times of the task, the remaining processing times and the degree of completion.

^	Task detail					
ik	Task name	Load time	Recent finish time	Material	Thickness	Work process
	加工任务推送	2020-11-17 16:29:34	Not completed	冷轧板	1.5	0/1
	Composing record					
	排版1 Number: 1 Recent: Not completed	排版2 Number: 1 Recent: No	at completed	排版3 Number: 1 Recent: Not completed		排版4 Number: 1 Recent: Not completed
	排版5 Number: 1 Recent: Not completed	非版6 Number: 1 Recent: No	and the second	非版7 Number: 1 Recent: Not completed		排版8 Number: 1 Recent: Not completed
	推版9 	排版10 Number: 1 Recent: No	ot completed	排版11 Number: 1 Recent: Not completed		排版12 Number: 1 Recent: Not completed
	弾「 排版13 Number: 1 Recent: Not completed	排版14 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	it as a second s	排版15 Number: 1 Recent: Not completed		排版16 Number: 1 Recent: Not completed

3.4 Software connect RayBox

- 3.4.1 CypCut connect RayBox
- 1. Open CypCut, Click on the upper left corner "File"



2. Click "Laser Cloud"-"RayBox", as shown above:

 Enter the task name 	to filter		\sim	4 1F	age 🗸 🔶 Refi
Taskname	Thickness	Material	Comple	Estimated time	Creation time
自动化平面任务	0	电镀锌板	0/1	0s	2021-01-26 09:30:48
自动化平面任务	0	电镀锌板	0/1	0s	2021-01-26 09:30:48
自动化平面任务	0	电镀锌板	0/1	0s	2021-01-26 09:30:48
	0	电镀锌板	0/1	0s	2021-01-26 09:30:48
自动化平面任务	0	电镀锌板	0/1	0s	2021-01-26 09:30:48
	0			0s	2021-01-26 09:30:48
	0			0s	2021-01-26 09:30:48
			-1-		2021-01-26 09:30:48
	-				2021-01-26 09:30:49
		电版样初	0/1	05	2021-01-26 09:30:49
access task of this de					Ŷţ, Op
51 No Process Tasks Exist					
55 Load file list, 10 task in cu	irrent page 15				
	Taskname 自动化平面任务 自动化平面任务 自动化平面任务 自动化平面任务 自动化平面任务 自动化平面任务 自动化平面任务 自动化平面任务 自动化平面任务 自动化平面任务 自动化平面任务 Storess Tasks Exist Store Tasks Exist Store for the set of the set	Taskname Thickness 自动化平面任务 0 access task of this de	Taskname Thickness Material 自动化平面任务 0 电濃锌板 10h化平面任务 0 电濃锌板 10h化平面任务 0 电濃锌板	Taskname Thidoness Material Comple 自动化平面任务 0 电磁钟板 0/1 access task of this de: 51 10 Took no current page 15	Taskname Thickness Material Comple Estimated time 自动化平面任务 0 电镀锌板 0/1 0s access task of this de 51 No Process Tasks Exist

There is a "Change RayBox connection" buttom, you need to manually connect to the box for the first.

Q			G	Refresh
Index	IP Address	RayBox N	Name	
1	10.1.9.13	raybox		
2	10.1.242.244	raybox		
3	10.1.246.207	raybox		
4	10.1.247.254	raybox		
5	10.1.89.37	raybox		

After connection, you can see the created tasks on the [RayBox], and you can click "open" for processing.

3.5 MES or service call interface

3.5.1 RayBox API interface management

Access the RayBox API interface through token. For specific usage, please refer to the documentation in the upper right corner of the webpage.

RayBox			⑦ Help ❸ 中文 / EN [→ Quit
🖶 Lathe	Setting / API address		
■ Task ~◆ Setting	RayBox setting Basic info	API management	Instruction text Add token
	Network		Valid forever
	IP setting API address	Valid forever	Delete Authority Edit
	API management Callback setting	☆ 93197DAD348893275422B9140F26173D 暂无描述~	Valid forever
	Edit and reset	Valid forever	Delete Authority Edit
	Password edit Power restart	 €689223AAD9DD547E8B7C0C2670E710CC token Valid forever 	Valid forever
	RayBox reset		

3.5.2 Callback address setting

Push notifications to third-party services. For specific usage, please refer to the documentation in the upper right corner of the webpage.

the sk ∽	Setting / Callback setting				
sk v	RayBox setting	Callback setting			 Instruction text
	Basic info	The RayBox can set callback interfa	ace and push the notification of processing completion to MES or other	services. Please refer to the interface definition document in	the upper right corner.
	Network	Callback name	Callback Address	Enable	Actions
	IP setting	File (task) complete	http://10.1.89.36:8889/test/finishTask		Edit
	API address	Parts processing completed	http://10.1.89.36:8889/test/finishPart		Edit
	API management	Typesetting task completed	http://10.1.89.36:8889/test/finishPlate		Edit
	Callback setting				
	Edit and reset				
	Password edit				
	Power restart				
	RayBox reset				

3.6 Factory data visualization screen

3. 6. 1 Real-time monitoring screen

Click the "Statistics board" in the Machine detail page.

RayBox		⑦ Help ® 中文 / EN [+ Qui	t
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The Statistics board is shown below.

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